

TECHNICAL DATA SHEET

• **DESCRIPTION:**

It is single component alkyd base coating with good flow & leveling properties. It is ideal coating for dipping application.

• **FEATURES:**

1. Suit able for interior & exterior use under industrial & coastal atmospheric conditions.
2. Easy application by brush with excellent flow.
3. Good weather resistance.
4. High hiding power & excellent glossy finish.
5. Good hardness & flexibility.

• **APPLICATION AREAS:**

These are oil base alkyds ideal for pipelines, MS Jobs, Material handling equipment, industrial machinery & appliances, etc.

• **MIXING & APPLICATION:**

1. Stir well before use, if any settling observed loosen the settle material with the help of stirrer.
2. Adjust Spray viscosity by using recommended thinner.
3. After application Spray gun must be clean properly to avoid further damage.

TECHNICAL DATA SHEET

• TECHNICAL SPECIFICATIONS:

SR. NO.	TEST	SPECIFICATIONS
1	Application Area	M.S./Cement
2	Fineness of Grind	7+
3	Colour	As Per RAL & IS Shade Cards
4	Viscosity	90±10 Seconds By Ford Cup B4 @30°C
5	Specific Gravity	1.00±0.10
6	Drying Time	
	Surface Dry	15-20 Min.
	Tack Free	2-3 Hrs.
	Hard Dry	Overnight
	Full Cure	7 Days
7	Finish	Smooth
8	Gloss	Glossy
9	Dry Film Thickness	30-35 µ Per Coat
10	Covering Capacity (Practical)	6-7 sq.meter/liter
11	Scratch Hardness	1.5 Kg Passes
12	Salt Spray Test (5 % NaCl)	200 Hrs. Passes
13	Recommended Thinner	Sudarshan Make Thinner 140

TECHNICAL DATA SHEET

- **DIRECTIONS FOR USE:**

- **SURFACE PREPARATION:**

1. Surface must be dry, clean & free from contaminants.
2. Remove oil, grease, dirt & other contaminants by solvent cleaning.
3. Surface also clean by using shot blasting method.

- **SAFETY PRECAUTIONS:**

1. Avoid contact with skin & eyes.
2. Proper ventilation provide in application areas.
3. Use Mask, Safety Shoes, Goggles, and Hand Gloves.

- **STORAGE:**

Paint must be store in cool, dry & ventilated place, stable under normal condition.

- **SHELF LIFE:**

12 Months from the date of manufacturing.

- **PACKING SIZE:**

4L, 10L, 20L, etc.

- **DISCLAIMER:**

The information provided in technical data sheet is to the best of our knowledge correct but not all inclusive & without warranty. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is implied since conditions of use are beyond our control.

(THIS IS COMPUTER GENERATED TECHNICAL DATA SHEET IT DOESN'T REQUIRED SIGNATURE)

F/SPC/87/00/1.2.2021